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THE IMPACT OF VARIATION OF PRODUCTION DEPENDENT PARAMETERS OF CCSSP JOINTS

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ABSTRACT

The nature of the welding causes an expansion in laser welded CCSSPs of the geometric characteristics of the joint area. The final geometry of the joints such as clamping, soldering speed and so on is affected by different soldering circumstances. The CCSSPs are based on the circumstances of manufacture of three geometric characteristics of the joint area; tw, ew and hg, which indicate a sudden breadth, solder maladjustment as well as the plate gap in the height between top and core. The naturally spread production-dependent process parameters must be defined and the effects of the spread of the parameters must be understood in order to guarantee the functioning of the sandwich panel for its full-service life.

Treates the effect on fatigue-related stress on the modification of the manufacturing-related geometry of the CCSSP core-to-face joints. The goal is to find out what stresses are susceptible to misadaptation between idealized and actual geometry in the area of solder. To do that, the geometry of the weld area had been measured and four sandwich panels were made. In a parametric analysis based on FEA, the geometric characteristics of the joints were distributed. The subject of this parametric research is the transmission of load effects from a cross-section of a panel in the weak direction of a CCSSP.

Keywords: **Variation, Production Dependent Parameters, CCSSP Joints**